

SPETEC PUR GT350

FLEXIBLE POLYURETHANE INJECTION RESIN FOR WATERPROOFING.



DESCRIPTION

SPETEC PUR GT350 is a MDI based hydrophilic, one-component flexible polyurethane injection resin for waterproofing.

ADVANTAGES

- Additional waterproofing due to post expansion.
- Fast reaction with immediate increase of viscosity.
- Can be injected as 1 component or 2 component in combination with water, maximum amount of water = 200%.
- Foam factor 6-8V.
- Cured polyurethane is highly flexible, ideally suited for structures where a high degree of settlement and movement can occur.
- Cured polyurethane is harmless for the environment and resistant to biological attacks.

FIELD OF APPLICATION

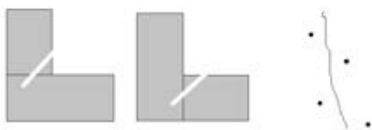
- Shut off water leaks in concrete, brickwork and sewers where movement and settlement may occur.
- Water cut-off of water leaks in foundations such as diaphragm walls, piling sheets and secant piles.
- Sealing water-carrying cracks and joints in tunnel segments.
- Curtain grouting behind tunnel, concrete, brickwork and sewer walls.
- Injection of failing membranes and liners in tunnels and buildings.

APPLICATION

Note: the following are a few typical application descriptions. In case of other jobsite parameters, please contact our technical department.

PRELIMINARY ANALYSIS

For leaking joints, identify if the cold joint runs vertically or horizontally. Injection holes have to be angle drilled into the joint. For leaking cracks, drill the injection holes in a zig-zag pattern around the crack to make sure that the injection hole intersects the crack.



PREPARATION OF THE SUBSTRATE

Drill at 45° angle into the crack or joint. Ideally the injection hole should intersect the joint or crack half way through the thickness of the wall or slab. Blow the dust out of the injection hole with a probe that reaches the back of the hole. Fix a packer of the right diameter into the injection hole.

PREPARATION OF THE PRODUCT

Read the technical and safety data sheets prior to commencement of the injection works. Shake / mix product thoroughly prior to injecting. Only mix the amount of material that can be used the same day.

PREPARATION OF THE EQUIPMENT

Depending on the application, injection can be carried out using a hand pump, pneumatic pump or electric pump. Use separate pumps for injection of water and polyurethane resin. Check that the pump is working properly. Prior to injection, the resin pump must be flushed with appropriate pump flush and be completely free of water to prevent pump blockage

APPLICATION

- Start the injection at the first packer; for vertical joints or cracks this is usually the lowest packer.
- Do not over pressurize while injecting; the correct injection pressure is the pressure that allows to resin to flow into the crack or joint. Avoid injecting at pressures of more than 1500psi (100bar).
- If unreacted resin comes out of the joint or crack, stop the injection and move on to the next packer.
- After the last injection of resin into the packer, shoot a little bit of water into the packer in order to make sure that the last injected resin will react as well.
- Only catalyze the resin you will use within the next few hours.
- Always flush the pump out at the end of the day. Resin left in the pump overnight can damage the pump.

REQUIRED TOOLS

Drill and drill bits of appropriate diameter and length. Mechanical Packers of appropriate diameter and length. Injection pump; manual, pneumatic or electric.

CLEANING AND MAINTENANCE

After the injection, clean the pump with AP Flush 121. If the pump will not be used for several days, flush the AP Flush 121 out of the pump with lightweight motor oil or hydraulic fluid and leave it there until the next usage. Never rinse the pump with water. After injection, remove the packers from the concrete and fill the holes with a fast setting cement or any other appropriate filler material.

COMPLIMENTARY PRODUCTS

For certain application where a faster reaction time is needed a special fast catalyst can be used. Pump cleaner, Mechanical Packers, Oakum, and Injection Needles.

ADVICE / FOCAL POINTS

Avoid injecting when temperatures are below -4°F (-20°C). In extreme cold conditions it is recommended to warm the resin and catalyst. Since SPETEC PUR GT350 is hydro active, liquid water should be present.

TECHNICAL DATA

APPEARANCE

Physical Properties - Uncured - (appearance brown liquid)

Spetec PUR GT350		
Viscosity at 77°F	(ASTM D4878-98)	±360mPa.s
Flash Point	(ASTM D1310-86)	>302°F
Density	(ASTM D3505-96 [2000])	±1158.66oz/ft ³

CONSUMPTION

Consumption has to be assessed on site and is influenced by the amount of water leaking, thickness of the concrete slab or wall, presence of voids in and around the concrete, etc.

REACTION TIMES

Reaction Rate

Accelerator	68°F			
Accelerator	Water/Resin	End Viscosity	End Foam-ing	Foam Fac-tor
without accelerator	1/2	0:02:35	0:03:30	8V
1%	1/2	0:01:45	0:02:30	6V
2%	1/2	0:01:25	0:01:50	7V
5%	1/2	0:00:45	0:01:25	7V
10%	1/2	0:00:30	0:00:50	7V

PACKAGING

SPETEC PUR GT350 is supplied in 5 Gallon Pails.

STORAGE AND SHELF LIFE

Store between 50° - 85° F (10° - 29° C).

SAFETY PRECAUTIONS

Avoid contact with eyes and skin, always use personal protective equipment in compliance with local regulations. Read the relevant Safety Data Sheet before use. Safety Data Sheets are available on www.alchemy-spetec.com

When in doubt contact Alchemy-Spetec Technical Service.

FOR INDUSTRIAL USE ONLY. KEEP OUT OF REACH OF CHILDREN. NOT FOR INTERNAL CONSUMPTION. READ MATERIAL SAFETY DATASHEET PRIOR TO EVERY USE.