

# AP LIFT 475

## TWO COMPONENT, STRUCTURAL POLYURETHANE FOAM



2-Component

### DESCRIPTION

AP LIFT 475 is a two component, high strength, high density, hydro insensitive structural polyurethane foam. Unconfined density is approximately 4.75 lbs/cubic foot (76 kg/cubic meter). Also available in a slow version.

### USES

- Stabilizing soil.
- Lifting concrete slabs.
- Filling voids.
- Supplemental sinkhole remediation.

### ADVANTAGES

- High strength.
- Low viscosity.
- Works in wet environments - displaces water.
- Bonds with soil and concrete.
- Traffic ready in 15 minutes.
- Closed cell.
- **Certified to NSF 61-5 (Approved for contact with drinking water).**



NSF/ANSI 61-5

### APPLICATION

**Note:** the following are a few typical application descriptions. In case of other jobsite parameters, please contact our technical department.

#### PRELIMINARY ANALYSIS

For slab lifting, soil stabilization, consolidation grouting, and all other forms of geotechnical grouting, it is advised to review soil reports from the job site. Take note of all structural elements and considerations and consult with geotechnical or structural engineers as needed. Locate all utilities prior to drilling or driving pipes into the ground.

#### PREPARATION OF THE SUBSTRATE FOR SOIL STABILIZATION

Soil probe spacing is most commonly 1'-5' (0.31m-1.52 m) on center and as needed across the surface of the substrate. This will depend on the type of stabilization and the topical makeup of the ground. Depths will vary from job to job but must be established before work is to begin. Alchemy-Spetec Technical Service can help you with the soil probe spacing design. Confirm clearances and paths to injection sites for large equipment and/or Alchemy-Spetec mobile injection rigs in advance.

#### PREPARATION OF THE SLAB FOR LIFTING

Injection location spacing is most commonly 3'-4' (0.91m-1.22 m) on center in a grid pattern and as needed across the surface of the slab. Location of injection points must be established before work begins. Protect all exposed surfaces from exposure to leaking polyurethane

resin. As necessary, use plastic sheeting to cover walls and other items that cannot be moved. Apply AP Flush 125 to the slab surface around injection points to prevent foam from staining / bonding to the concrete. Confirm clearances and paths to injection sites for large equipment and/or Alchemy-Spetec mobile injection rigs in advance.

#### PREPARATION OF THE PRODUCT

Read the technical and safety data sheets prior to commencement of the injection work.

#### PREPARATION OF THE EQUIPMENT

Alchemy-Spetec proportioning equipment in PolyBadger System or Rig configurations should be tested to confirm equal flow and pressures from both A and B lines. MixMaster Pro should always be thoroughly inspected for cross-contamination or foreign buildup of any kind prior to injection.

#### APPLICATION

- Start the injection at the first probe and work way across grid pattern as needed taking note of travel of foam, connectivity to next hole location, and volumes used.
- Do not over pressurize while injecting; the correct injection pressure is the pressure that allows resin to penetrate the soils and/or fill the voids and keep the MixMaster Pro operating properly
- Take note of reaction time of material and be sure to purge injection gun regularly to prevent material curing in the gun.
- If lifting slabs, monitor lift with Alchemy-Spetec Dial Indicator Cranes to prevent over-lift.
- If stabilizing soil, pay attention to volume/vertical distance estimation and for material not penetrating and exiting around probe only.
- Clean the MixMaster gun thoroughly with Alchemy-Spetec pressure pot system, and cap supply lines.
- Run material through the pump as a maintenance step every 7-10 days.

#### REQUIRED TOOLS

Proportioning pump with heated lines, drill bits, MixMaster Pro injection gun, ports, Alchemy-Spetec Flush, soil probes.

#### CLEANING AND MAINTENANCE

After the injection, clean the pump with AP Flush 121. Conduct a full Alchemy-Spetec-recommended gun flush after every use. Material can remain in cleaned and capped lines. After injection, remove the packers from the concrete and fill the holes with a fast setting cement or any other appropriate filler material.

#### COMPLIMENTARY PRODUCTS

½" (12.7 mm) hydraulic tubing, flush pot, dial indicator cranes, airless flush pump, air compressor, ports, AP Flush 121.

#### ADVICE / FOCAL POINTS

Avoid injecting by temperatures below -4°F (-20°C). In extreme cold conditions it is recommended to warm both components to 60-80 degrees F (16 – 27 degrees C). Be sure to set proportioner temperatures as specified on AP Lift 440 labels.

## TECHNICAL DATA

### APPEARANCE

Physical Properties - Cured

AP LIFT 475			
Compressive Strength	(ASTM D-1621)	100 p.s.i. or 14,000 p.s.f.	6,895 millibar
Tensile Strength	(ASTM D-638)	100 p.s.i.	6,895 millibar
Expansion	(Unconfined)	14-16 times	-
Density	(ASTM-D 1622)	4.5 to 5.0 lb/ft <sup>3</sup>	72.08 to 80.09 kg/m <sup>3</sup>
Shrinkage	(ASTM D-1042/D-756)	Negligible	Negligible

Properties will vary depending on application conditions.

### REACTION TIMES

Reaction Time @ 77° F / 25° C

Initial Reaction Time	9 seconds
Tack Free	40 seconds
90% Full Strength	15 minutes

## ESTIMATING QUANTITIES

Consumption dependent upon site conditions and potential voids under the slab. Utilize free Alchemy-Spetec Estimating App on mobile device.

## PACKAGING

AP LIFT 475 is supplied in 10 Gallon Units, 100 Gallon Units and 500 Gallon Units (37.8 Liter Units, 378.5 Liter Units and 1892.7 Liter Units).

## SHELF LIFE AND STORAGE

Store between 50° - 80° F (10° - 26° C).

## SAFETY PRECAUTIONS

Avoid contact with eyes and skin, always use personal protective equipment in compliance with local regulations. Read the relevant Safety Data Sheet before use. Safety Data Sheets are available on [www.alchemy-spetec.com](http://www.alchemy-spetec.com)

When in doubt contact Alchemy-Spetec Technical Service.

FOR INDUSTRIAL USE ONLY. KEEP OUT OF REACH OF CHILDREN. NOT FOR INTERNAL CONSUMPTION. READ MATERIAL SAFETY DATASHEET PRIOR TO EVERY USE.